

**INSTRUCTION MANUAL**

# RD22E

## Electrical Drive unit

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**PARTNUMBER**  
: 4812334954





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## Foreword

These operating and maintenance instructions are part of your machine.

They provide necessary information to operate your machine safely and properly.

They also contain information on required operating, maintenance and repair measures.

Carefully read the operating and maintenance instructions before taking your machine into operation.

Please observe the safety regulations strictly and follow all instructions to ensure safe operation.

The description of the individual operating steps including the notes on safety to be followed can be found in chapter "Operation"

Ensure the compliance with the specified operating, maintenance and repair measures to maintain the functional safety of your machine.

Do not service or repair your machine by yourself to avoid harming persons or damaging material or environment.

The machine must only be serviced and repaired by qualified and authorised personnel.

Contact our customer service to carry out the required maintenance work or necessary repairs.

In case of operating errors, inadequate maintenance or the use of unapproved fuels and lubricants all warranty claims will become null and void.

For your own personal safety you should only use original parts from REDLINE.

For your machine we offer service kits to make maintenance easier.

In the course of technical development we reserve the right for technical modifications without prior notification.

These operating and maintenance instructions are also available in other languages.

Apart from that, you can also order the spare parts catalogue against the serial number of your machine.

The above notes do not constitute an extension of the warranty and liability conditions specified in the general sales and delivery conditions of REDLINE GmbH.

We wish you successful work with your REDLINE machine.





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## Safety Instruction

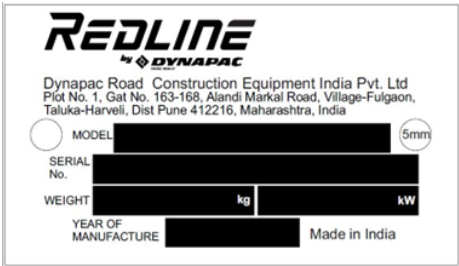
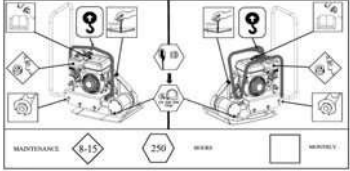
- Laws governing safety aspects on machinery may vary between countries, but the following guides will be useful to all operators:
- Before starting, carefully read the machine maintenance and operating manual and follow all the instructions.
- Use unleaded fuel only, for gasoline engines.
- Never operate the machine without the belt guard.
- Keep hand and feet away from moving parts while the machine is running.
- Do not operate the machine in closed places and inflammable environment.
- Operating the machine is advisable only with good lighting conditions.
- Hearing protection must be worn.
- Foot protection must be worn.
- Do not touch hot surfaces.



## Operation Manual - Safety Information Label Locations

No.	Pictogram	Meaning
1a		Read and understand the supplied operator's manual before operating this machine.
1b		Wear ear protection
1c		Wear eye protection
1d		Wear boots

## Operation Manual - Safety Information Label Locations

No.	Pictogram	Meaning
2		<p>A nameplate listing the model number, serial number, is attached to each unit. please record the information found on this plate so it will be available should the nameplate become lost or damaged.</p> <p>When ordering parts or requesting service information, you will always be asked to specify the model, item number of the unit.</p>
3		<p>Maintenance chart</p>



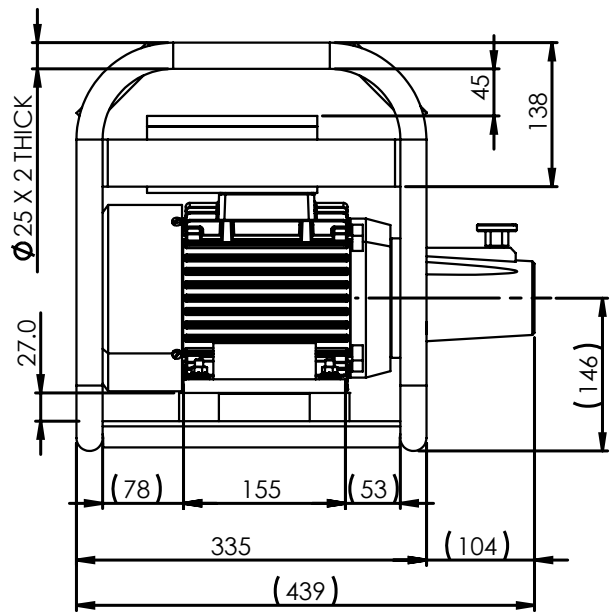
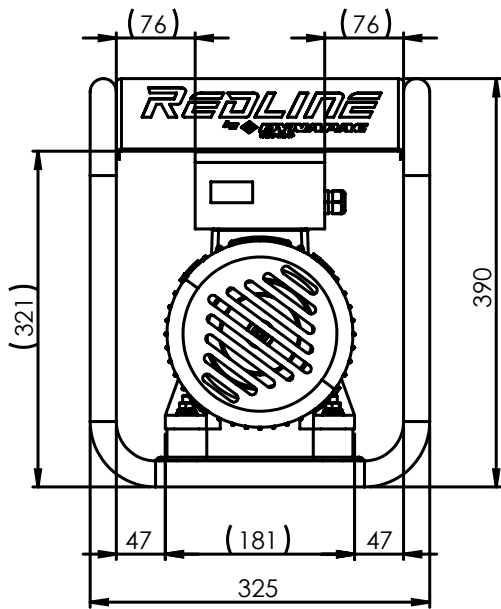
## Technical Specifications

Model's cat. no	RD22E Drive unit
<b>Weight</b>	
Net Weight kg.	28
Voltage (AC)	230 V, AC
Current (Maximum)	15.7
Frequency	50
Speed rpm( no load )	2800
Power	3
Phase	1
<b>Noise And Vibrations</b>	
Sound power level according to ISO 5349 (*)	
Measured sound power level LwA=dB(A)	104
Vibration values a=m/s <sup>2</sup>	The hand - arm vibration values according to ISO 5349
	1.44

(\*) The above noise level and vibration values were determined at normal speed of the engine. During operation, these values may differ because of the actual operational conditions.

## Dimension

Working position



## Transport

### 1 Transport to work site

- To avoid burns or fire hazards, let engine cool before transporting machine or storing indoors.
- Turn fuel valve to the off position and keep the engine level to prevent fuel from spilling.
- Tie the machine to the vehicle to prevent sliding or tipping over.

### 2 Instruction for lifting machine

- Never walk or stand under a machine being lifted.
- Use only the frame lifting hook (1) for lifting the machine.
- Use only tested and authorized lifting equipment. Before lifting check that vibration damper and protecting frame are correctly attached and not damaged.

### 3 Operation

#### 3.1 Motor check before starting

1. Check the motor connections .
2. Check couplings are connection fitted well.

#### 3.2 Starting the Machine

##### Operating the machine

1. Switch the motor on and immediately switch it off.
2. While the motor is still spinning raise the knob on the aluminum housing.  
Push the vibrator coupling into the housing and then release the knob.
3. Ensure that the vibrator is securely held by the housing.
4. Switch the motor on. If the vibrator does not vibrate hit the end of the vibrator on the floor until it vibrates.
5. The vibrator must always be vibrating while in the concrete. Do not stop the vibrator while it is in concrete.

## Important Advice

The manufacturer declines all responsibility for loss or damage resulting from misuse or any modification or alteration that does not conform to the manufacturer's original specifications.

At the workstation, the sound pressure level may exceed 85 db (A). In this case individual protection measures must be taken.

### 1 Spare parts ordering:

When ordering spare parts, please mention machine serial no., part no. and description.

### 2 Scrapping:

In the event of deterioration and scrapping of the machine, the following items must be disposed of in accordance with the requirements of the legislation in force.

### 3 Main materials:

1. Engine: Aluminum (AL), Steel (AC), Copper (CU), Polyamide (PA)
2. Machine: Steel sheet (AC)

#### NOTE

The instructions for use and spare parts found in this document are for information only and are not binding. As part of our product quality improvement policy, we reserve the right to make all technical modifications without prior notice.

### 4 Maintenance schedule:

Check all external screw connections for tight fit approx. 8 hours after first operation.		
Parts	Maintenance	Maintenance interval
Plug	Check for external damage and tight fit. Check foam and filter insert clean or replace if necessary.	Daily
other parts	Check oil level, top up if necessary. Remove all dirt, stones etc. from the compactor after each day of operation.	
Motor	See Motor manufacturers handbook	

## 5 Maintenance

### 5.1 Monthly maintenance:

- Perform maintenance work on Motor according to manufacturer's instructions.
- Check belt mountings and tighten if necessary.
- Check and re tighten bolts and nuts.

**EXTENSION CORDS**

When choosing an extension cord, make sure it has adequate wire size for safety. An undersized cord will cause a drop in line voltage resulting in a loss of power and overheating. The table below shows the correct wire size to use depending on cord length. If in doubt, use the next heavier cord size. On motors being used outdoors, use extension cords rated for outdoor use. Improper use of extension cords can cause overheating and create serious fire or shock hazards. NEVER use worn or damaged cords!

<b>Extension cord length (meters)</b>	<b>Minimum extension cord size (mm<sup>2</sup>)</b>
	<b>400 V / 3Ø / 7.3 Amp</b>
0-20	1.0
20-40	1.5
40-80	1.5
80-100	2.5



